



DURATION WINDOWS

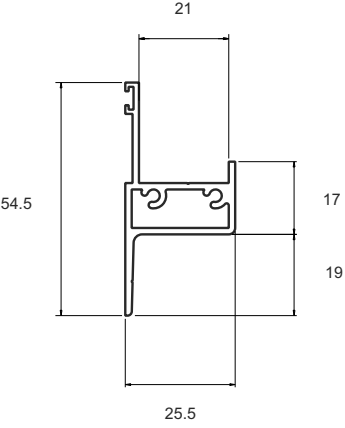
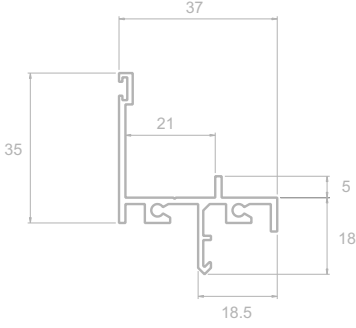
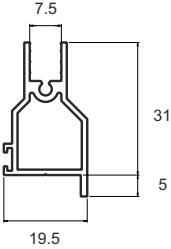
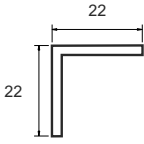
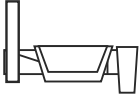
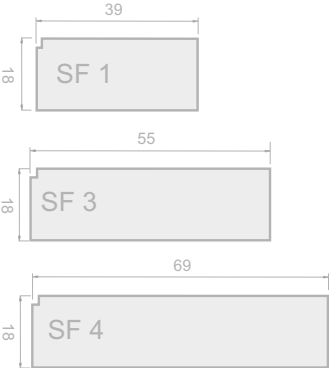
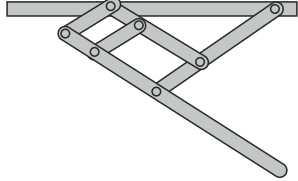
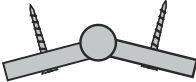
Hinged Secondary Glazing Economy Odd Leg System Section Identification

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Overview

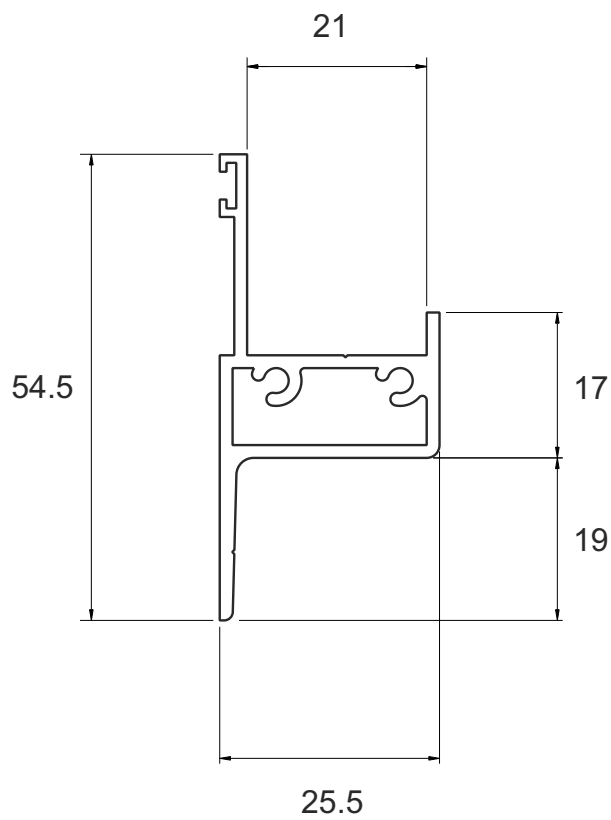
<p>Economy Outerframe</p>	<p>Subframe Outerframe</p>
<p>SG 93 Odd Leg Outerframe with screw ports</p> 	<p>SG 70 Subframe Fix Outerframe with screw ports</p> 
<p>Hinged Sash And Interlocks</p>	<p>Locking Catch</p>
<p>SG 69 Hinged Sash with screw ports</p>  <p>SG L1 Meeting Stile Interlock</p> 	<p>Locking Catch</p> 
<p>Subframes</p>	<p>Hinges</p>
	<p>Friction Hinges</p>  <p>Butt Hinges</p> 

* Please Note: greyed out parts are not applicable to the economy system.



Outerframe

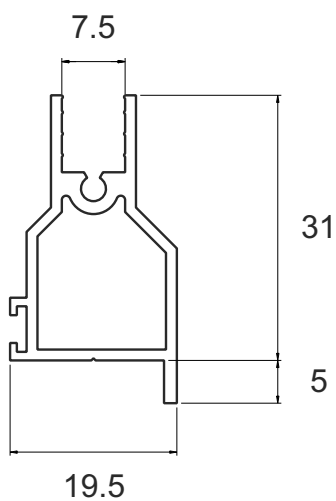
SG 93
Odd Leg Outerframe
with screw ports



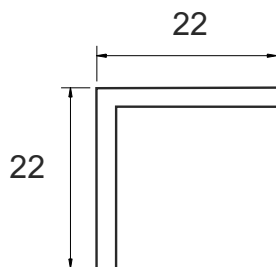


Hinged Sashes

SG 69
Hinged Sash
with screw ports



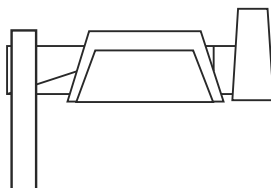
SG L1
Meeting Stile Interlock





Locking Catch

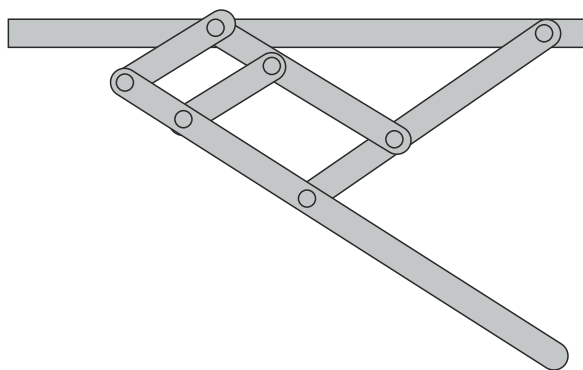
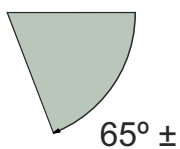
Locking Catch



Hinges

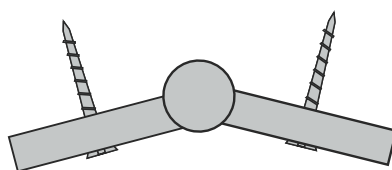
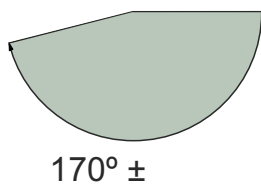
Friction Hinge

Max. Opening Angle



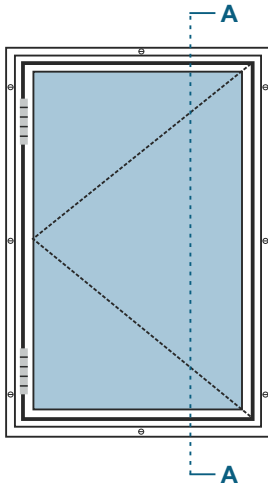
Butt Hinge

Max. Opening Angle



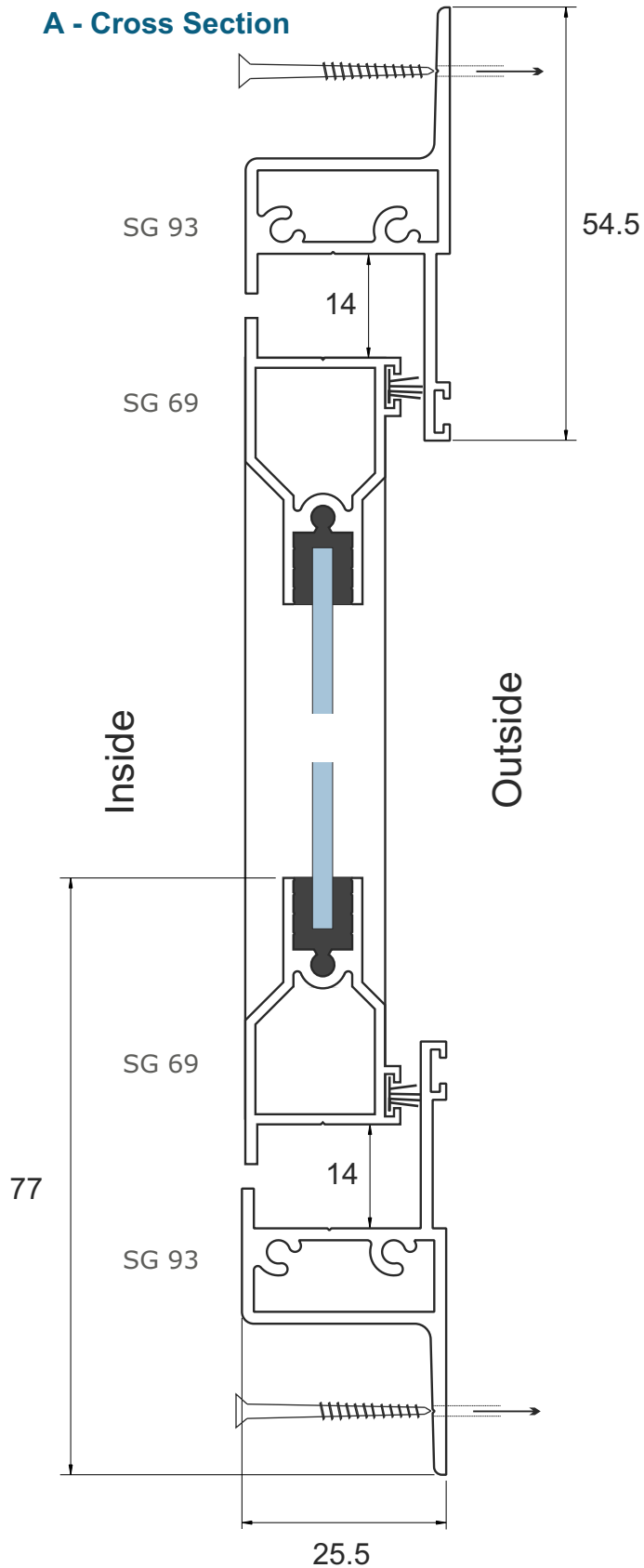


Single Butt Hinged - Cross Section



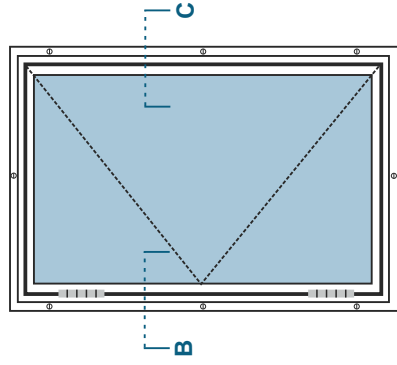
Economy Odd Leg - Face Fix

A - Cross Section



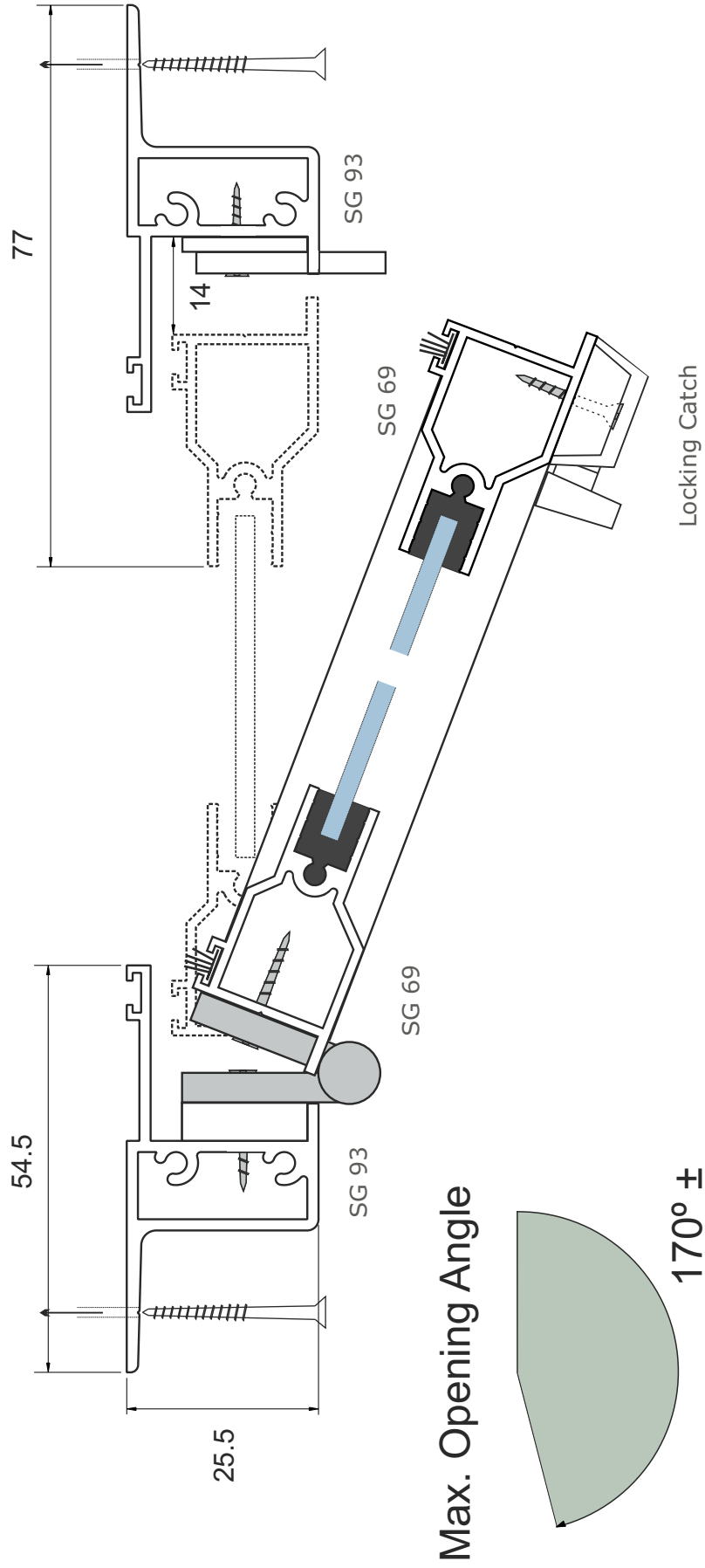
Single Butt Hinged - Plan View

Economy Odd Leg - Face Fix



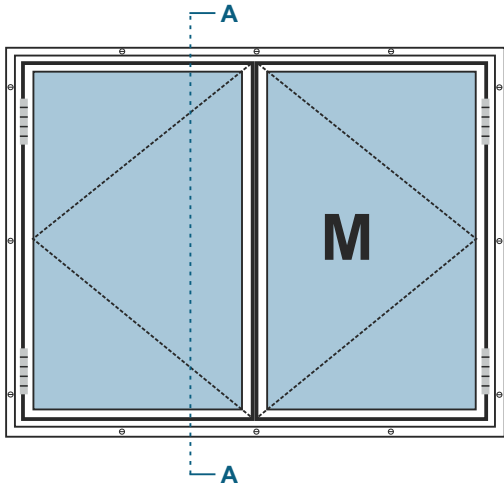
B - Left Jamb

C - Right Jamb





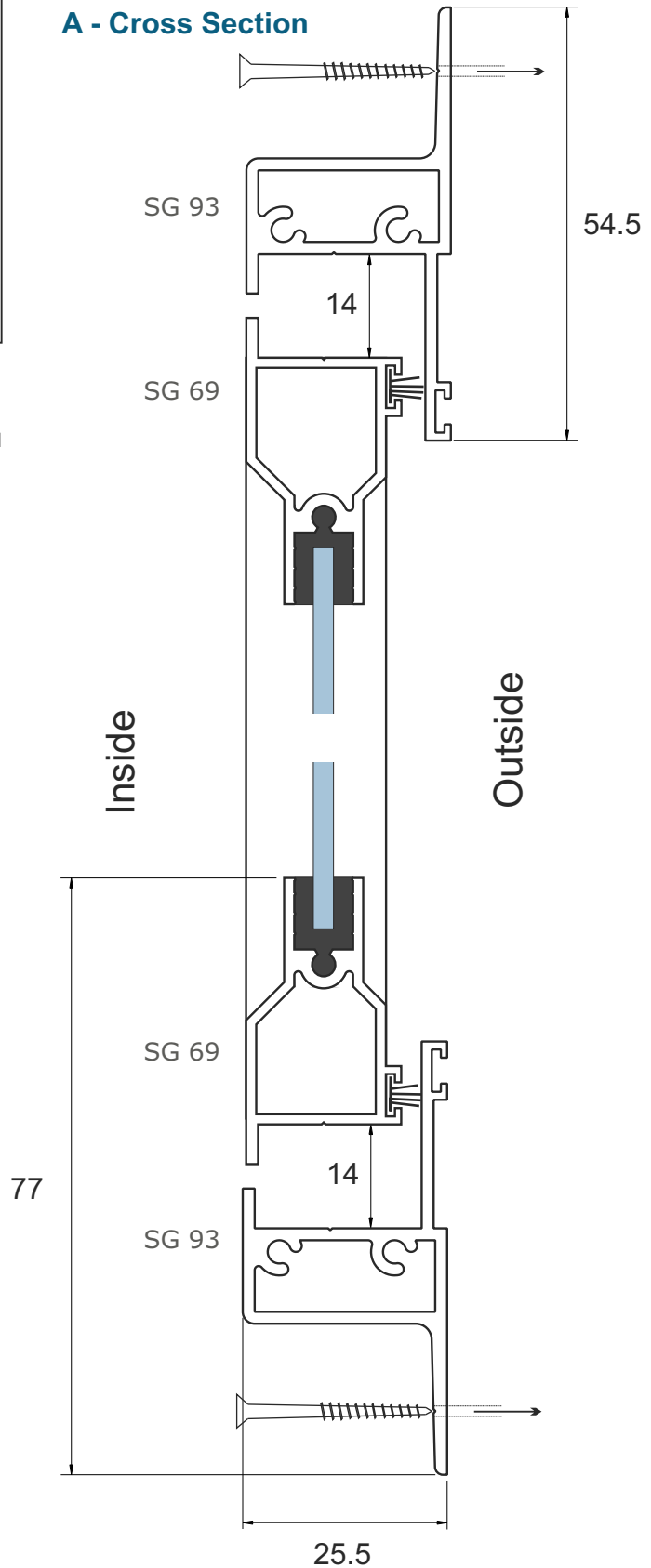
Double Butt Hinged - Cross Section



M - This indicates the master panel. The other panel is therefore the slave panel.

Economy Odd Leg - Face Fix

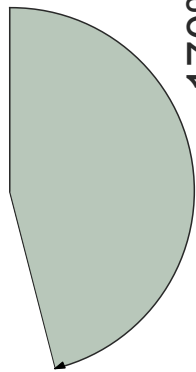
A - Cross Section



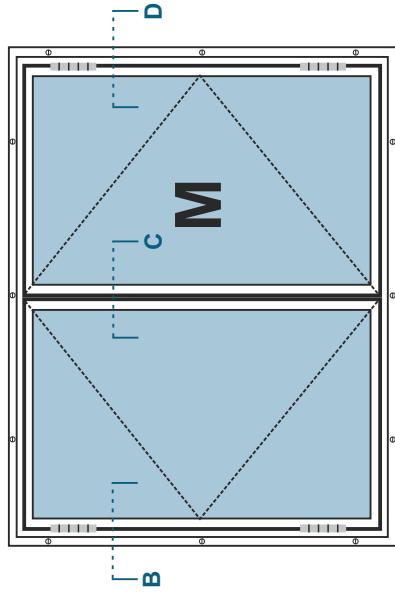
Double Butt Hinged - Plan View

Economy Odd Leg - Face Fix

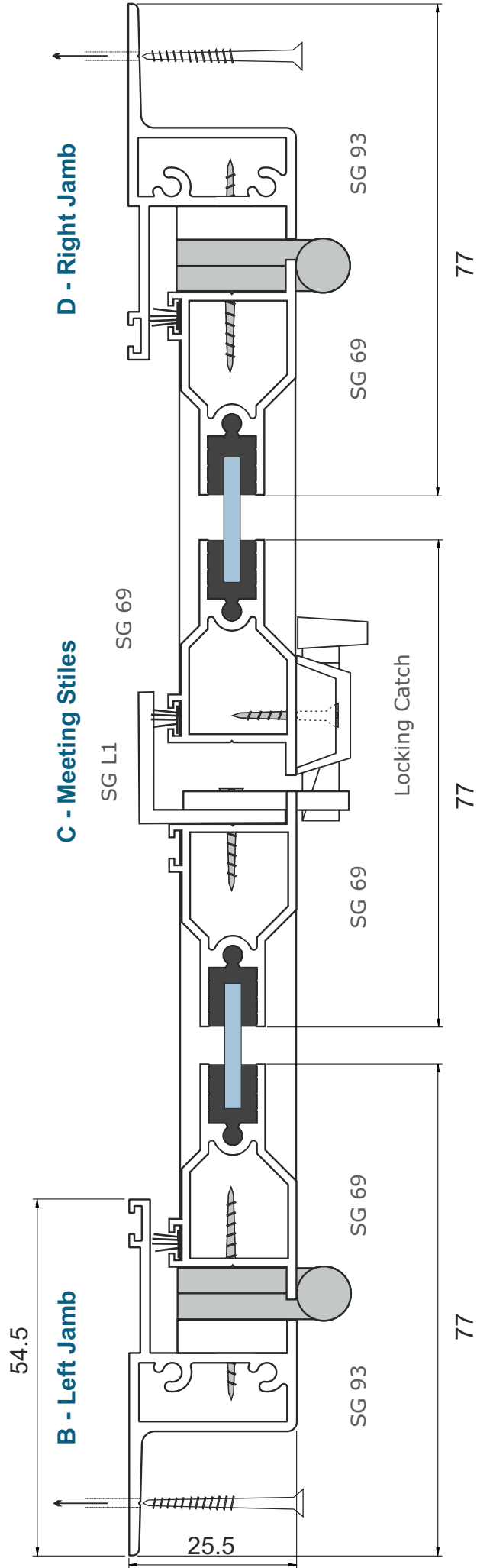
Max. Opening Angle



170° ±

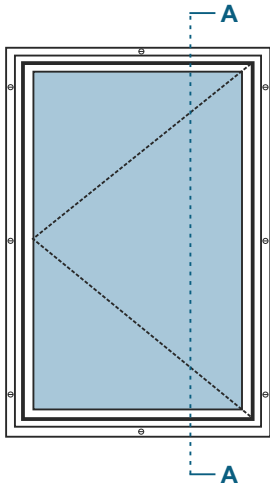


M - This indicates the master panel. The other panel is therefore the slave panel.



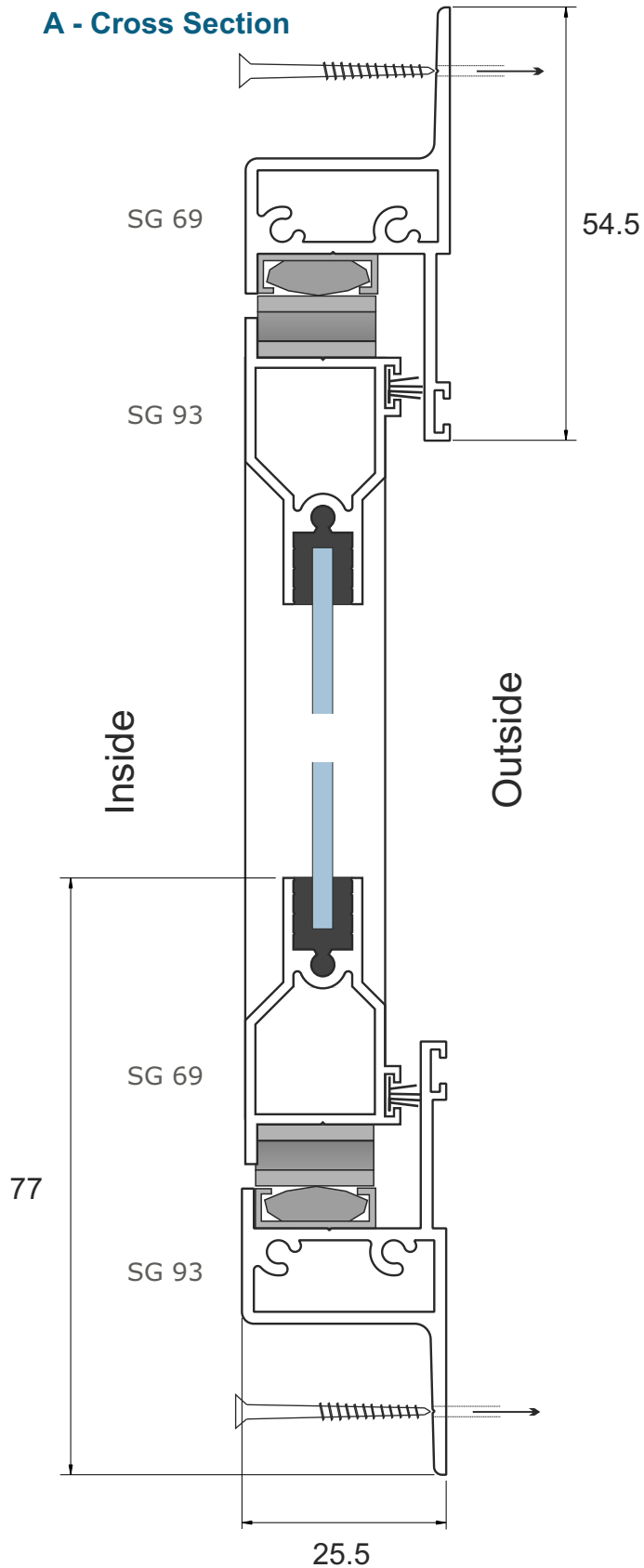


Friction Hinged - Side Hung - Cross Section



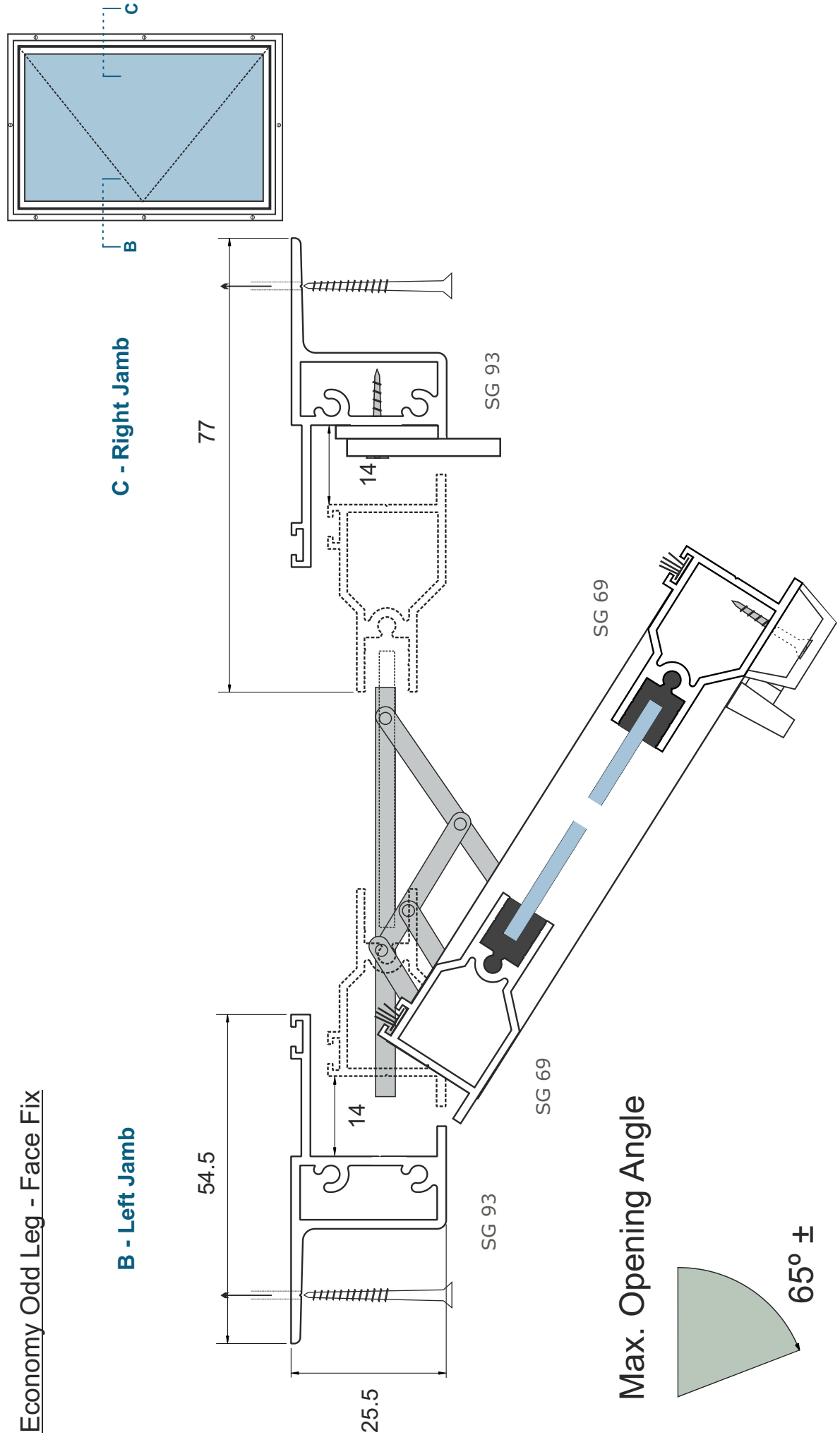
Economy Odd Leg - Face Fix

A - Cross Section



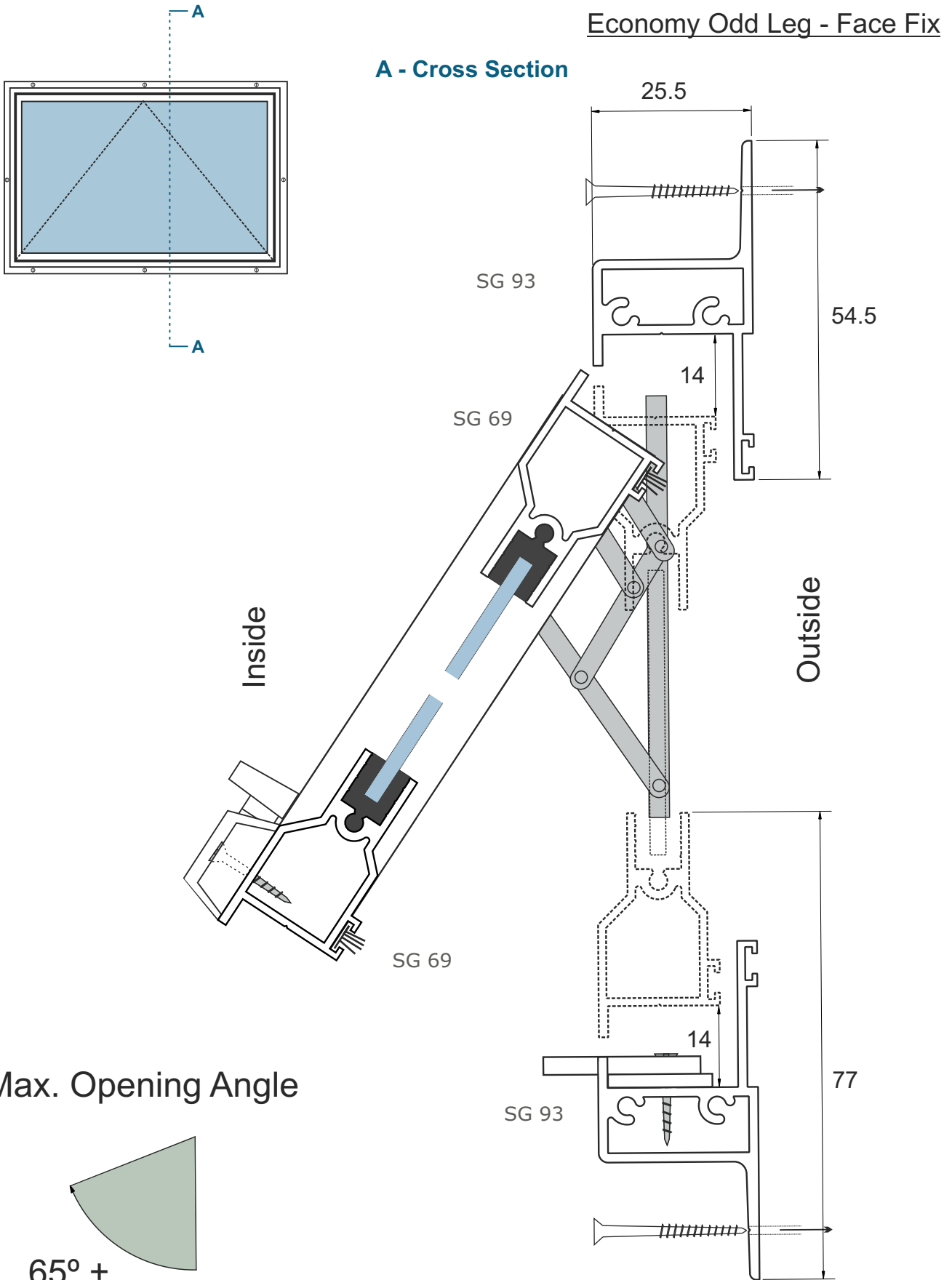
Friction Hinged - Side Hung - Plan View

Economy Odd Leg - Face Fix



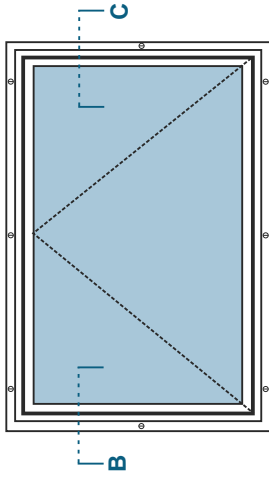


Friction Hinged - Top Hung - Cross Section



Friction Hinged - Top Hung - Plan View

Economy Odd Leg - Face Fix



B - Left Jamb

C - Right Jamb

